

Quality assessment of five pharmaceutical products of different brands marketed in Nigeria

Richard Odunayo Akinyeye^{1*}, Adeleke Adebansi Adepoju¹, Joshua Iseoluwa Orege¹ and Adekunle Theophilus Adegbuyi²

¹Department of Industrial Chemistry, Faculty of Science, Ekiti State University, P. M. B. 5363, Ado-Ekiti, Ekiti State, Nigeria.

²Department of Pharmacology and Toxicology, Faculty of Pharmacy, Federal University Oye-Ekiti, Ekiti State, Nigeria.

*Corresponding author Email: richard.akinyeye@eksu.edu.ng; richardakinyeye@gmail.com

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ABSTRACT: Many pharmaceutical products have been reported to be substandard and counterfeit. About 15% of all drugs circulating in some parts of Africa and Asia are believed to be counterfeit, with figures rising to as high as 50%. This study was therefore carried out to assess the quality of five groups of drugs of different brands manufactured by pharmaceutical companies in Nigeria. Qualitative and quantitative analysis were carried out on the drugs using United States, British and Indian Pharmacopoeias. Qualitative analysis investigated includes: friability test, hardness test, disintegration test, dissolution test, pH, and weight uniformity for tablets; specific gravity, flow rate, pH and weight per ml of syrups. The quantitative analysis includes percentage purity and drug assay determination for different constituents using titrimetric, spectrophotometric and high performance liquid chromatographic (HPLC) methods. From the study, it was established that the Nigeria brands of pharmaceutical products sampled generally conformed to the established qualitative and quantitative specifications. There was however a short slight fall in the chromatographic assay for vitamin B₆ in the Blood tonic from one company and similarly, the vitamin B₁ in the Blood tonic of one company were at variance to those from other companies. The result for the statistical analysis shows that there is uniformity in weight of all tablets analysed and it complies with the specification. Standard pharmaceutical analysis must therefore be regularly carried out on pharmaceutical products before marketing so as to ensure good health, safety, elimination of sub-standard drugs and prevention of over- or under-dosage, which may further affect or cause damage to the health of the users. Consumer's choice of generics should therefore be based on the analytical results (assay results, bio-pharmaceutical results, and statistical results) of the product and the projected bioequivalence.

Keywords: Drug assay, pharmaceutical analysis, pharmaceutical products, qualitative assessment, quantitative assessment.

INTRODUCTION

Pharmaceutical product is any substance or combination of substances administered to human beings or animals with a view to restoring, correcting or modifying physiological functions and for diagnostic purposes (EU, 2004; Racchi et al., 2016). Drug abuse and drug misuse is a common phenomenon in Nigeria due to chaotic drug distribution channels. It is an important factor that results to mortality, morbidity and loss of public confidence in drugs (Cockburn et al., 2005). However, it is quite unfortunate that there is dearth of statistical information on the percentage of substandard and counterfeited drugs

circulating the market in Nigeria till date. This could probably be because of the fear of the fact that information like this when released to the public affect sales of brand-name products. Hence there is need to carry out qualitative and quantitative assessments of these pharmaceutical products, which are consumed by the citizens of Nigeria.

The principal criteria for a quality pharmaceutical product are safety, potency, efficacy, and stability (Yamato et al., 1996). World Health Organization claimed that drug manufacturers must undertake responsibility for the quality of the medicines that they manufacture (WHO, 2007; Dulla

et al., 2018). Many pharmaceutical products have been reported to be substandard and counterfeit. Drug counterfeiting and production of substandard drug is not only found in developing countries but a global problem (WHO, 2012; Sarker et al., 2016). Substandard and counterfeit drugs are threat for the effective treatment of diseases and highly worsen the quality of life of patients (Sarker et al., 2016).

Cockburn et al. (2005) claimed that about 15% of all drugs in circulation are believed to be counterfeit, with figures rising to as high as 50% in some part of Africa and Asia. The drugs which qualities were assessed in this study include: paracetamol (Analgesics), Co-trimoxazole and Metronidazole (antibiotics), cough expectorant syrup, and Blood tonics (haematinics).

The research objective involves carrying out quality assessment of five chosen pharmaceutical products of different brands marketed in Nigeria. This is with a view to determining and comparing the assay, quality, percentage purity, variation in physical and chemical compositions of these different brands of pharmaceutical products from different companies and finally gather analytical data that could be used by consumers to determine whether their choice for using any of these drugs should be based on the brand name, price or on the drug purity and composition.

MATERIALS AND METHODS

Chemicals

All reagents and chemicals were of analytical grade or better. The qualitative analysis carried out includes friability test, hardness test, disintegration test, dissolution test, pH, and weight uniformity for tablets; specific gravity, flow rate, pH and weight per ml of syrups. The quantitative analysis explored in this study includes percentage purity and drug assay determination using titrimetric, spectrophotometric and high performance liquid chromatographic (HPLC) methods of analysis.

Equipment

pH meter (Seven Compact Mettler Toledo), Electrical weighing balance (Mettler Toledo, ME204E), Friability tester (VEEGO, VFT-2D), Disintegration test apparatus

$$\text{Weight variation (\%)} = \frac{\text{Individual weight of tablets} - \text{Average weight of tablets}}{\text{Average weight of tablets}} \times 100$$

(b) Dissolution test

The dissolution test was performed using spectrophotometric technique and results were calculated in percentage (%). Solid drugs (Metronidazole and

(Pure Enterprises, Mumbai 400018), Dissolution rate tester- USP (Electolab EDT- 06T), Centrifuge machine (Uniscope SM112), Shaker (Stuart Flask Shaker SH39), Shimadzu digital UV-VIS Spectrophotometer (UV- 1800) and HPLC (Agilent 1100 series) with HYERSIL/ODSCI8, 4.6 x 2500 mm 5 μ column.

Sample collection and preservation

Sixteen different samples of five pharmaceutical products from different manufacturers commonly used in Nigeria were collected in their sealed form from the manufacturers. The products collected were three brands of Co-trimoxazole tablets, three brands of Metronidazole tablets, three brands of cough expectorants, three brands of Analgesics and four brands of Blood tonics. After collection, prior to analysis, the samples were kept in a cool dry place, as there was no special preservation method for the sample.

However, detailed information of the drugs investigated is presented in Table 1. It includes the drugs/brand codes, active ingredients, manufacturer code, batch number, manufactured date and expiry date.

Bio-pharmaceutical analysis

The biopharmaceutical procedures were adapted from British or United State pharmacopoeias, except otherwise stated

Preliminary tests analysis

The preliminary tests: pH, specific gravity, weight per ml and flow rate were determined by using standard methods.

(a) Weight uniformity test

Standard method was used for the procedure (Gupta and Saini, 2009; King and Schwarz, 1985; Indian Pharmacopoeia, 1996). 20 tablets from each sample batch were selected randomly and accurately weighed individually with an electronic weighing balance and the average weight of the tablets was calculated as follows:

Paracetamol tablets) were subjected to this test using Shimadzu digital UV-Vis Spectrophotometer at specific wavelength for each drug. Dissolution rate for both Metronidazole and Paracetamol were calculated using:

$$\text{Dissolution rate} = \frac{\text{Absorbance from test} \times \text{weight of standard (mg)} \times 2 \times 50 \times 900\text{mL} \times 100}{\text{Absorbance of standard} \times 100\text{mL} \times 50 \times 2 \times \text{Claim (mg)}}$$

Table 1. Summary of the pharmaceutical products and brands investigated.

S/N	Drugs/Brand codes	Active ingredient(s)	Manufacturer code	Batch number	Date of manufacture	Expiry date
Co-trimoxazole tablet						
01	VBCT ₁	Sulphamethoxazole Trimethoprim	VBTCs	T64713	July 2013	June 2018
02	EMCT ₂	Sulphamethoxazole Trimethoprim	EMPHM	101 4W	February 2017	February 2020
03	SKCT ₃	Sulphamethoxazole Trimethoprim	SKPHM	1674	October 2016	October 2021
Metronidazole tablet						
04	VBMT ₁	Metronidazole	VBTCs	T19416	April 2016	March 2021
05	MBMT ₂	Metronidazole	MABAK	R160485	April 2016	March 2021
06	SKMT ₃	Metronidazole	SKPHM	4216	September 2016	September 2021
Cough expectorant						
07	VBCE ₁	Diphenhydramine HCl Ammonium Chloride Sodium citrate	VBTCs	L9317	March 2017	February 2019
08	FMCE ₃	Diphenhydramine HCl Ammonium Chloride Sodium citrate	FARMY	60610	June 2016	May 2018
09	TYCE ₃	Diphenhydramine HCl Ammonium Chloride Sodium citrate	TYPHM	TCE 87	July 2016	June 2018
Analgesics						
10	VBPC ₁	Acataminophen	VBTCs	T14316	March 2016	February 2021
11	MBPC ₂	Acataminophen	MABAK	A170169	February 2017	January 2022
12	EMPC ₃	Acataminophen	EMPHM	1374W	March 2017	March 2022
Blood tonic						
13	VBFT ₁	Ferric Ammonium Citrate Thiamine (Vitamin B ₁) Pyridoxine (Vitamin B ₆)	VBTCs	L3417	April 2017	March 2019
14	FMMT ₂	Ferric Ammonium Citrate Thiamine (Vitamin B ₁) Pyridoxine (Vitamin B ₆)	FARMY	4616	June 2016	May 2018
15	FMLT ₃	Ferric Ammonium Citrate	FARMY	6916	September 2016	August 2018
16	TYBT ₄	Ferric Ammonium Citrate Thiamine (Vitamin B ₁) Pyridoxine (Vitamin B ₆)	TYPHM	BBS220	December 2016	November 2018

Metronidazole tablet: The dissolution rates of the active content from the tablets were determined using dissolution apparatus. The dissolution medium was 900 mL of 0.1N HCl at 37.0±0.5°C. One tablet each was dropped into six jars containing 0.1N HCl and the paddles were caused to rotate at a rotational speed of 100 rpm for 60 min. 5 mL of the sample was withdrawn and centrifuged. The amount of Metronidazole dissolved after 60 min was determined using Shimadzu digital UV-Vis Spectrophotometer by taking absorbance at the wavelength of maximum absorbance at about 278 nm in comparison with a standard Metronidazole solution in the same medium (0.1N HCl). By measuring the absorbance, the percentage (%) of drug dissolved was calculated.

Paracetamol tablet: The dissolution test was performed by using Dissolution Tester-USP. The dissolution medium was 900 ml of phosphate buffer (pH 5.8) at 37±0.5°C. One tablet each was dropped into six jars containing the dissolution medium and the paddles were caused to rotate at a rotational speed of 50 rpm for 30 min. After 30 min, 5 mL of the sample solution was withdrawn and diluted with the same dissolution medium and the amount of dissolved paracetamol was determined using Shimadzu digital UV-Vis Spectrophotometer by taking absorbance at the wavelength of maximum absorbance at about 243 nm in comparison with a standard (USP, 2014). By measuring the absorbance, the percentage (%) of drug dissolved was calculated.

(c) Disintegration test

A disintegration apparatus containing six glass tubes was used for the purpose. The disintegration test was performed as USP to determine the time taken for the solid dosage forms to disintegrate in distilled water at 37°C. One tablet (each) of the drug sample to be analysed was placed in each tube and the basket rack is positioned in a 1L beaker containing 500 mL distilled water at 37±2°C temperature. The instrument was operated with a motor driven device with 28 to 32 cycle/min frequency. The individual time taken for all the tablet particles in each unit to pass through the mesh was recorded. Average of the time for the six tablets was taken as the disintegration time. For uncoated tablets the disintegration time limit is 15 min (Musa et al., 2011; Gupta and Vishal, 2013).

(d) Friability test

10 tablets were randomly selected and weighed (W_1). The weighed tablets were placed in a friability machine operated at 100 rpm for 4 min. The tablets were weighed again (W_2) (Ansel et al., 1995; USP, 2014) and the percentage loss was then calculated by using:

$$\text{Percentage loss} = \frac{\text{Initial weight } (W_1) - \text{final weight } (W_2)}{\text{Initial weight } (W_1)} \times 100.$$

The official permissible limit for friability is 1%.

(e) Hardness test:

This shows the ability of a tablet to withstand mechanical shocks during handling in manufacturing, packaging and shipping (Khar et al., 2013). Standard method was used for this test. One sampled tablet was placed on the hardness tester and the hardness tester was reset to its calibration figure (0.00) by pressing the reset key on the tester. The load was applied along the radial axis of the tablet. The weight or load required for breaking the tablet was noted down. This procedure was repeated ten times. The average was taken and was converted from kilo pound to kgf/cm.

Assay determination

Co – trimoxazole tablet

Preparation of reference standard: Weigh sulfamethoxazole and Trimethoprim equivalent to 0.640 g and 0.128 g respectively into a 100 ml volumetric flask, 70 mL of methanol was added and was shaken mechanically for 15 min. 25 mL of the resulting solution was diluted to 50 mL with methanol and 25 mL of the diluted solution was further diluted to 100 mL with the prepared mobile phase.

Preparation of mobile phase: Mix 1400 mL of distilled water with 400 mL of acetonitrile and 2 mL of triethylamine in a 2000 mL volumetric flask. The resulting solution was allowed to equilibrate to room temperature and adjusted with dilute glacial acetic acid to a pH of 5.8 - 6.0 and further diluted to volume with distilled water.

Assay determination: High Performance Liquid Chromatography (HPLC) was used for the assay determination. It is based on the peak area of the test in comparison with the peak area of the standard of the solution. 20 tablets of the sample were randomly selected and smoothly powdered. Weighed quantity of the powder equivalent to 0.160 g of Sulfamethoxazole was accurately transferred into 50 ml volumetric flask. 25 mL of methanol was added. The flask was shaken mechanically for 15 min and further diluted to mark with the same solvent. 5 mL of the resulting solution was centrifuge for about 2 min and 2.5 mL of the supernatant was diluted to 50 mL with the mobile phase. The HPLC machine was operated and equal volume (about 20 µL) of the standard and assay preparations were separately injected into the column. The chromatogram was recorded and the peak response for the major peak was measured. Percentage yields for Sulfamethoxazole and Trimethoprim were calculated using:

$$\text{Percentage yields} = \frac{\text{Peak area of sample} \times \text{Weight of std} \times 25 \times 2.5 \times 50 \times 50 \times \text{Average Wt of tablets} \times 100}{\text{Peak area of standard} \times 100 \times 50 \times 50 \times 2.5 \times \text{Weight of sample} \times \text{Label claim}}$$

The amount (mg) for Sulfamethoxazole and Trimethoprim were calculated using

$$\text{Amount (mg)} = \frac{\text{Percentage yield}}{100} \times \text{Claim}$$

Metronidazole tablet

Assay determination: Spectrophotometric method was used for this study. 20 tablets were selected randomly and grounded to powder. Approximately 50 mg of Metronidazole was accurately weighed into a 200 ml volumetric flask. 70 mL of 0.1 M HCl (reagent solution) was added and shaken mechanically for 15 min. The 200 mL volumetric flask was filled to mark with 0.1M HCl and was centrifuged for 15 min. 5 mL of the supernatant was diluted to 100 mL with 0.1M HCl. The absorbance of the final solution was measured at 277 nm and the value of extinction of 1% solution using 1 cm cell (E_{1%}) and theoretical concentration (T.C) was taken as 380 and 0.00125% respectively. The Metronidazole content in each sample was calculated using:

$$\text{Weight used} = \frac{\text{Ave. weight of 20 tablets} \times \text{Equivalent weight}}{\text{Label amount}}$$

$$\text{Percentage Yield} = \frac{\text{Absorbance of Sample}}{(\text{E}1\%) \times \text{T.C}} \times 100$$

The potency of Metronidazole content is calculated as above

Cough expectorant syrup

The three active ingredients (Diphenhydramine

$$\text{Potency} = \frac{\text{Peak area of Sample} \times \text{Weight of standard} \times 5 \times 50 \times 5 \times \text{Weight/mL}}{\text{Peak area of standard} \times 25 \times 50 \times \text{Weight of sample}}$$

$$\text{Percentage yield} = \frac{\text{Concentration observed (mg/mL)}}{\text{Claim (mg/mL)}}$$

Hydrochloride, Ammonium Chloride and Sodium Citrate) in this drug were determined using High Performance Liquid Chromatography (HPLC) and titrimetry

(i) Diphenhydramine Hydrochloride by HPLC

Preparation of mobile phase: 400mL of acetonitrile was added into a 1000 mL volumetric flask containing 500 mL distilled water. Thereafter, 5 mL of triethylamine was added and mixed thoroughly. The pH of the resulting solution was adjusted with glacial acetic acid to 6.00 and further diluted to 1000 ml with distilled water. The pH was checked and further adjusted with triethylamine since it was not at 6.00 and was mixed and transferred to the reagent bottle.

Assay determination: 5 ml of the test sample was accurately measured into a 50 mL volumetric flask and 20 mL of the mobile phase was added and shaken for about 5 min and was further diluted to volume with the same mobile phase. HPLC machine was operated and volume about 40 μ L of the standard and the assay preparation was injected separately into the column at 220 nm detector using Zorbax SB – C18, 4.6 x 75mm / 150mm, 3.5 μ .

Preparation of standard: 75 mg of diphenhydramine reference standard was weighed into a 25 mL volumetric flask, 10 mL of mobile phase was added and shaken until it was completely dissolved and was diluted with the mobile phase. 5mL of the resulting solution was further diluted to 50 mL with the mobile phase. The potency (milligram) of diphenhydramine HCl observed in each sample is calculated using:

$$\% \text{ yield} = \frac{\text{Vol. of AgNO}_3 \text{ used} \times \text{mL equivalent} \times \text{factor} \times 100}{\text{Equivalent weight of ammonium chloride}}$$

(ii) Ammonium Chloride by titrimetry

Ammonium Chloride concentration in the Cough syrup was determined by titrimetric method. 1 g of the syrup was accurately weighed into 50 mL beaker and 20 mL of CO₂ free distilled water was added. 0.4 mL of potassium chromate solution (indicator) was added. The solution was titrated against 0.1 M AgNO₃. The content of Ammonium chloride in each sample is calculated using:

(iii) Sodium Citrate by titrimetry

17.54 mL of the sample was accurately pipetted into 50 mL beaker. 25 mL CO₂ free distilled water was added using a pipette. The resulting solution was titrated against 1M HCl. Blank titration using 25 ml of CO₂ free distilled water was performed. The difference in the titre values was determined and the result was calculated. The content of sodium citrate in each sample is calculated using:

$$\text{Percentage yield} = \frac{\text{Titre value} - \text{titre value of blank} \times \text{mL equivalent} \times \text{factor} \times 100}{146.53}$$

Paracetamol tablet

20 Paracetamol tablets were selected randomly and ground to fine powder. 0.15 g of the powder was weighed into a 200 mL volumetric flask and 50 mL of 0.1 M NaOH and distilled water were added. The solution was shaken mechanically for 15 min, made up to mark with distilled water and filtered. 10 mL of the filtrate was pipetted into a 100 mL volumetric flask. 10 mL of the resulting solution and 10 mL of 0.1M NaOH was pipetted into another 100 mL volumetric flask and made up with distilled water. The absorbance of the final solution was measured at 257 nm taking 715 as the extinction of 1% solution using 1 cm cell (E_{1%}) and 0.00075 w/v as the theoretical value. The content of acetaminophen in the specified samples is calculated using:

$$\text{Percentage yield} = \frac{\text{Absorption of Sample}}{\text{E1\%} \times \text{Theoretical Conc.}} \times 100$$

Blood tonic

Assay of the active ingredients; Ferric Ammonium Citrate, Thiamine (Vitamin B₁) and Pyridoxine (Vitamin B₆) was determined using spectrophotometric and high performance liquid chromatographic analysis were used for this study.

(i) Ferric Ammonium Citrate

Preparation of standard: 54 mg of Ferric ammonium citrate was weighed accurately into a 100 mL volumetric flask, 20 mL distilled water was added and shaken to dissolve. This was made up to volume with distilled water. The test sample was prepared by pipetting 5 mL of ferric ammonium citrate into a 100 mL volumetric flask containing distilled water. This was made up to volume and further shaken very well for a homogenous mixture.

Assay determination: 3 mL of the standard and sample solution were pipetted into two different volumetric flasks. 7 mL distilled water, 2 mL of 20% w/v citric acid solution, 0.6 mL of 5% w/v thioglycolic acid solution were added and made up to volume with dilute ammonia solution and was shaken very well. The extinction of the solution was measured using UV Spectrophotometer taking the wavelength at 550 nm using distilled water as blank. The potency or content of ferric ammonium citrate in the sample is calculated using:

$$\text{Percentage Yield} = \frac{\text{Absorption of test}}{\text{Absorption of standard}} \times 100$$

(ii) Thiamine (Vitamin B₁) and Pyridoxine (Vitamin B₆)

Preparation of mobile phase: 720 mL of distilled water, 270 mL of methanol and 10 mL of glacial acetic acid were accurately measured into a 1000 mL volumetric flask. 1.40 g of sodium 1-hexane sulphamate was added into the solution and then shaken thoroughly for it to dissolve in the solution.

Preparation of standard: 0.05 g of thiamine HCl and pyridoxine HCl was accurately transferred into 100 mL volumetric flask. 60 mL of diluting solution (mixture of 940 mL of distilled water, 50 ml of acetonitrile and 10 mL of glacial acetic acid) was added and shaken mechanically for 15 min. The solution was diluted to volume with the diluting solution and was mixed. 4 mL of the resulting solution was further diluted to 100 mL with the diluting solution.

Assay determination: 5 mL of the syrup was accurately transferred into 100 mL volumetric flask and 5 mL of the diluting solution was added and the solution was shaken mechanically for 15 min. Equal volume of the standard and assay prepared was separately injected into the HPLC column and the chromatogram was recorded and the peak response for the major peak was measured.

NOTE: Overage amounts of the ingredients were included to compensate for losses due to degradation during products life.

$$\% \text{ yield} = \frac{\text{Peak area of Sp1} \times \text{Wt of std} \times 2 \times 100 \times 5 \times 100}{\text{Peak area of std} \times 50 \times 50 \times 50 \times \text{Wt of Std} \times 4}$$

Statistical analysis

In order to have a fair appraisal of the agreement and variability amongst the data for the different groups of drugs analysed, Coefficient of Variation (CV) was used to compare differences between the weights per tablet of the different drugs. CV was calculated using the formula:

$$CV = \frac{\text{S.D.}}{\text{Mean}} \times 100$$

Where S.D is standard deviation.

RESULTS

The results of the analytical test are presented in Tables 2, 3, 4, 5 and 6. Table 2 show the results from preliminary tests (pH, weight per ml, specific gravity and flow rates) of the liquid drug samples. Comparison of weight uniformity

Table 2. Preliminary test results on some pharmaceutical liquid products of different brands investigated.

Tablets	Sample	Test			
		pH	Specific gravity	Weight/ml	Flow rate/min
01	VBCE ₁	5.18	1.22	1.22	6.38
02	FMCE ₂	5.34	1.21	1.21	48.95
03	TYCE ₃	5.57	1.14	1.22	53.28
04	VBFT ₁	5.43	1.13	1.20	40.97
05	FMMT ₂	5.20	1.20	1.27	22.02
06	FMLT ₃	5.24	1.23	1.22	21.67
07	TYBT ₄	5.15	1.29	1.29	21.05
Range		5.15-5.57	1.13-1.29	1.20-1.29	6.38-53-28

(%), mean weight (g), standard deviation (SD) and coefficient of variation (CV) of the tablets of different brands of tablets ($n = 20$) are presented in Table 3. The dissolution test results (%) for tablets of different brands investigated using spectrophotometry and appraised using British Pharmacopeia (BP) specification of 70 to 110% range are shown in Table 4. Table 5 show the disintegration time (min), friability (%) and hardness (%) test results for tablets of different brands investigated compared with specification. And Table 6 show the assay results of the pharmaceutical products investigated.

DISCUSSION

Preliminary test and other physico-chemical results

The results on pH, weight per ml, specific gravity and flow rates of the liquid drug samples are presented in Table 2. pH values ranged from 5.15 to 5.57, which indicated that all the samples were all weakly acidic. The weights per ml as well as specific gravities of the samples were within the same range, with the weight per ml ranging from 1.20 to 1.29 and specific gravity ranging from 1.13 to 1.29. The flow rate of the samples ranged from 6.38 to 53.3 with VBCE₁ and TYCE₃ having the least and the fastest flowrate respectively.

Results of weight uniformity (Table 3) for Metronidazole samples (VBMT₁, MBMT₂ and SKMT₃); Analgesic samples (VBPC₁, MBPC₂ and EMPC₃) and Co-trimoxazole samples (VBCT₁, EMCT₂ and SKCT₃) fell within $\pm 5\%$ permissible for tablets drugs that exceed 250 mg (USP, 2014) and none of them deviated by up to twice the percentage permissible range. The result obtained from statistical analysis showed that there is uniformity in weight for all tablets analyzed and they all met the specification. The coefficient of variation was used to explain weight uniformity of tablets of the different brands (Table 3).

The dissolution test results (Table 4) showed that dissolution rates of tablets of different brands investigated ranged between 89.93 to 93.49% in the order, MBMT₂ < SKMT₃ < VBMT₁ for Metronidazole and EMPC₃ < MBPC₂

< VBPC₁, for Analgesic. All values obtained met the British pharmacopeia specification of 70 to 100% (BP, 2002).

Table 5 showed the results of disintegration, friability and hardness tests conducted on samples of Co-trimoxazole, Metronidazole and Analgesic. All the samples met the British Pharmacopeia specifications for the tests (BP, 2002). The disintegration times ranged from 5.65 to 6.60 min for Co-trimoxazole (in the order VBCT₁ < EMCT₂ < SKCT₃); 0.45 to 0.60 min for Metronidazole (in the order SKMT₃ < VBMT₁ < MBMT₂) and 0.75 to 4.40 min for Analgesics (in the order MBPC₂ < VMPC₁ < EMPC₃). In the disintegration test, all the tested brands were observed to pass the test as they are all disintegrated within the specification time. It must be noted that the lower the disintegration time, the faster the time of action. For Co-trimoxazole tablet, VBCT₁ had the lowest disintegration time and is expected that the absorption will be faster compare to other samples analysed. Generally, Metronidazole disintegrated at a faster rate. SKMT₃ disintegrated faster than other samples and it is expected that the rate of absorption of this sample will be more than other samples (SKMT < VBMT < MBMT). For Analgesics, MBPC₂ disintegrated faster and rapidly. Thus, the absorption and the onset of action will be faster than other sample analysed. This, however, may be the reason why people in Nigeria prefer MBPC₂ than any other in Nigeria. In Co-trimoxazole samples, VBCT disintegrated faster than other samples in the order VBCT < EMCT < SKCT. Though all the samples comply with the standard as specified in the monographs, sample VBCT will produce rapid absorption and faster onset of action.

Friability test is essential to evaluate the ability of a tablet to withstand abrasion in packing, handling and transporting while hardness indicates the capability of a tablet to withstand mechanical shocks during handling in manufacturing, packaging and shipping. The hardness and friability tests showed that all the samples were within the acceptable specifications of 1% in the monographs. These qualities of the samples assure the structural integrity of these samples and guarantee their staying on the shelves for years without deformation and their ability

Table 3. Comparison of weight uniformity (%), mean weight (g), standard deviation (SD) and coefficient of variation (CV) on tablets of different brands of products (n = 20).

Tablets	Samples																	
	VBCT ₁		EMCT ₂		SKCT ₃		VBMT ₁		MBMT ₂		SKMT ₃		VBPC ₁		MBPC ₂		EMPC ₃	
	Wt/g	%Dev																
01	0.5745	0.0000	0.5271	-0.0758	0.5152	3.3293	0.4116	0.3658	0.5023	-1.2775	0.5138	3.0485	0.5746	-0.4332	0.5637	-0.2654	0.5528	0.8575
02	0.5747	0.0348	0.5316	0.7773	0.5092	2.1260	0.4114	0.3170	0.5177	1.7492	0.4964	-0.4412	0.5754	-0.2946	0.5612	-0.7077	0.5502	0.3831
03	0.5812	1.666	0.5317	0.7962	0.4974	-0.2407	0.4028	-1.7800	0.5008	-1.5723	0.4992	0.1203	0.5685	-1.4902	0.5555	-1.7162	0.5465	-0.2919
04	0.5746	0.0174	0.5351	1.4408	0.4863	-2.4669	0.4112	0.2682	0.5094	0.1179	0.5064	1.5643	0.5667	-1.8021	0.5668	0.2831	0.5445	-0.6568
05	0.5796	0.8877	0.5361	-2.1611	0.4935	-1.0229	0.4017	-2.0483	0.5175	1.7099	0.4983	-0.0616	0.5742	-0.5025	0.5694	0.7410	0.5471	-0.1824
06	0.5693	-0.9051	0.5312	0.7014	0.4971	-0.3008	0.4052	-1.1948	0.5114	0.5110	0.4883	-2.0657	0.5773	0.0347	0.5657	0.0885	0.5505	0.4379
07	0.5698	-0.8181	0.5223	-0.9858	0.5130	2.8881	0.4009	-2.2434	0.5027	-1.1989	0.4871	-2.3065	0.5739	-0.5545	0.5743	1.6100	0.5494	0.2372
08	0.5744	-0.0174	0.5314	0.7393	0.5093	2.1460	0.4136	1.2680	0.5045	-0.8451	0.4894	-1.8452	0.5735	-0.6238	0.5625	-0.4771	0.5450	-0.5656
09	0.5804	1.0269	0.5337	1.1754	0.4874	-2.2463	0.4153	0.2682	0.5114	0.5110	0.4977	-0.2195	0.5663	-1.8714	0.5744	1.6277	0.5428	-0.9670
10	0.5808	1.1140	0.5327	0.9858	0.4821	-3.3093	0.4117	0.3901	0.5055	0.6456	0.4926	-0.1805	0.5658	-1.9581	0.5666	0.2477	0.5570	1.6238
11	0.5752	0.1218	0.5245	-0.5687	0.4963	-0.4613	0.4162	1.4874	0.5048	-0.7862	0.5174	3.7706	0.5982	3.6562	0.5705	0.9377	0.5510	0.5291
12	0.5730	-0.2611	0.5122	-2.9004	0.4846	-2.8079	0.4133	0.7803	0.5103	0.2948	0.5015	0.5816	0.5788	0.2946	0.5758	1.8754	0.5502	0.3831
13	0.5821	1.3229	0.5314	0.7393	0.4925	-1.2234	0.4139	0.9266	0.5193	-1.3758	0.4968	0.3610	0.5685	-0.4963	0.5574	-1.3800	0.5346	-2.4631
14	0.5714	-0.5396	0.5284	0.1706	0.5208	4.4525	0.4127	0.6340	0.5018	-3.4395	0.5104	2.3666	0.5799	0.4852	0.5651	-0.0177	0.5501	0.3649
15	0.5799	0.9399	0.5345	1.3270	0.5113	2.5471	0.4103	0.0488	0.4913	-1.4151	0.4952	-0.6819	0.5787	0.2772	0.5544	-1.9108	0.5505	0.4379
16	0.5808	1.0966	0.5326	0.9668	0.4913	-1.4641	0.4040	-1.4874	0.5016	-0.5699	0.4982	-0.0802	0.5734	-0.6411	0.5587	-1.1500	0.5523	0.7663
17	0.5818	1.2707	0.5123	-2.8815	0.4822	-3.2892	0.4152	1.2436	0.5059	1.6509	0.4973	-0.2607	0.5756	-0.2599	0.5793	2.4947	0.5486	0.0912
18	0.5695	-1.2707	0.5245	-0.5687	0.5263	3.5499	0.4130	0.7071	0.5172	1.8278	0.4892	-1.8853	0.5799	0.4852	0.5440	-3.7509	0.5592	2.0252
19	0.5804	-0.8703	0.5291	1.1564	0.4931	-1.1030	0.4124	0.5608	0.5181	2.8302	0.4963	-0.4613	0.5769	-0.0347	0.5615	-0.6546	0.5431	-0.9122
20	0.5672	1.0270	0.5241	-0.6445	0.4924	-1.2435	0.4048	-1.2924	0.5232	2.0637	0.5003	0.3410	0.5769	-0.0520	0.5768	2.0524	0.5447	-0.6203
TW (g)	11.4943		10.5553		9.9690		8.2099		10.1760		9.9737		11.5075		11.3142		10.8677	
Mean (g)	0.5745		0.5275		0.4986		0.4101		0.5088		0.4986		0.5771		0.5652		0.5481	
S.D	0.0004		0.0022		0.0001		0.0000		0.0011		0.0001		0.0001		0.0001		0.0000	
CV (%)	0.07		0.42		0.02		0.00		0.22		0.02		0.02		0.02		0.00	

NB: TW= Total weight.

to withstand handling as well as resistance to mechanical shock during transportation.

These indicated that the disintegration, friability and hardness test results were within accepted standards of 0.05 Kgf/cm² (min); 1% and 15 min (max) respectively (BP, 2002; USP, 2014).

Drug assay results

Table 6 presents the results of percentage purity and drug assay determination on all the five groups of drug samples analysed. Titrimetric,

spectrophotometric and high performance liquid chromatographic (HPLC) methods were used for the analysis.

In this assessment study, the potencies of the active ingredients in the samples, Metronidazole (VBMT₁, MBMT₂ and SKMT₃), Analgesic (VBPC₁, MBPC₂ and EMPC₃), Co-trimoxazole (VBCT₁, EMCT₂ and SKCT₃), Cough expectorants (VBCE₁, TYCE₃ and FMCE₂) and Blood tonic (VBFT₁, FMMT₂, FMLT₃, and TYBT₄), were determined. According to British Pharmacopeia (2002), the assay specification for active ingredients in Co-trimoxazole, Metronidazole, Analgesics are 93 -

102, 98 - 102, 95 - 105% respectively. For Cough expectorants which contains ammonium chloride, diphenhydramine HCl and sodium citrate, the specifications are 94 - 106, 90 - 110% and 95 - 106% respectively. Also, for Blood tonic, which contains ammonium citrate, thiamine (Vitamin B₁) and pyridoxine (Vitamin B₆), the specifications are 95.5 - 150, 110 - 150 and 110 - 150% respectively. Experimental results showed the potencies of sulphamethoxazole and trimethoprim in Co-trimoxazole samples to be 96.10 and 98.90% in VBCT₁; 94.37 and 94.37% in EMCT₂ and 96.28 and 96.45% in SKCT₃. For Metronidazole samples, the

Table 4. Dissolution test results (%) for tablets of different brands investigated using spectrophotometry and data quality appraised using British Pharmacopea (BP) specification of 70 – 110% range.

S/N	Brand code	Dissolution (%)	Remark
01	VBMT ₁	93.49	Passed
02	MBMT ₂	91.03	Passed
03	SKMT ₃	91.48	Passed
04	VBPC ₁	92.64	Passed
05	MBPC ₂	91.04	Passed
06	EMPC ₃	89.93	Passed
Range		89.93-93.49	

Table 5. Disintegration time (min), friability (%) and hardness (%) test results for tablets of different brands investigated compared with specification.

S/N	Brand code	Disintegration time (min)	Friability (%)	Hardness (Kgf/cm ²)	Remark
01	VBCT ₁	5.65	0.73	0.1554	Passed
02	EMCT ₂	5.80	0.81	0.1481	Passed
03	SKCT ₃	6.60	0.87	0.1911	Passed
04	VBMT ₁	0.60	0.70	0.0518	Passed
05	MBMT ₂	0.63	0.51	0.075	Passed
06	SKMT ₃	0.45	0.43	0.0980	Passed
07	VBPC ₁	3.85	0.64	0.1182	Passed
08	MBPC ₂	0.75	0.56	0.1136	Passed
09	EMPC ₃	4.40	0.76	0.1094	Passed
Range		0.60-6.60	0.43-0.87	0.0518-0.1911	
Specifications		0.05 Kgf/cm ² (min)	1% min	<15 min (max)	

potency of Metronidazole in VBMT₁, MBMT₂ and SKMT₃ was 100.00, 101.89 and 99.57% respectively. Similarly, the potencies of diphenhydramine HCl, ammonium chloride and sodium citrate in Cough expectorant samples were 99.21, 99.98 and 101.53% for VBCE₁; 105.00, 100.11 and 106% for FMCE₃ and 96.21, 98.50 and 97.50% for TYCE₃ respectively. The potency of acetanominophen in the Analgesics, VBPC₁, MBPC₂ and EMPC₃, was found to be 99.21, 99.21 and 97.72% respectively.

The results on quality assurance assessments on Blood tonic samples showed that the potency of ammonium citrate, thiamine (Vitamin B₁) and pyridoxine (Vitamin B₆) were 102, 125 and 45.8% for VBFT₁; 104.5, 73.5, and 111.5% for FMMT₂ and 102, 125, 81.9% for TYBT₄. Ammonium citrate in FMLT₃ was found to be 101%.

Dissolution testing is performed to determine the rate at which the active pharmaceutical ingredient is released. The fraction of a dose of drug that is absorbed at its site of administration and reaches, in an unchanged form in systemic circulation largely depends, among other parameters, on dissolution rate. In the dissolution test for Metronidazole, sample VBMT₁ was found to have higher dissolution rate when compared with SKMT₃ and MBMT₂. Consequently, the quantity of Metronidazole in VBMT₁ in the serum (bioavailability) is expected to be higher than

other samples. For the Analgesics, sample VBPC₁ has the highest percentage dissolution followed by sample MBPC₂ and EMPC₃ respectively, therefore, the quantity of the active ingredient in the sample VBPC₁ that will be available in patient's serum will be the highest followed by MBPC₂ and EMPC₃. All the samples were however, found to comply with the standard as stipulated in the BP monograph (BP, 2002).

It was evident from the results obtained from the assay determination that the Co-trimoxazole tablet with the best assay result was VBCT₁ tablet compared with other samples (SKCT₃ and EMCT₂). Even though the active ingredients of the three samples comply with the standard, they differ in terms of the amount of active ingredient obtained (milligram) and percentage yield.

The sample with the best assay result was VBMT₁. The amount obtained and percentage yield for MBMT₂ was higher than the amount claimed by the manufacturer while that of SKMT₃ was lower. All the samples of Metronidazole were however; comply with specification in the standard reference books.

In the assay of cough expectorant syrup, the amount of diphenhydramine in VBCE₁ was closer to the amount claimed by the manufacturer followed by TYCE₃ and FMCE₂. The amount (mg) of ammonium chloride obtained

Table 6. Assay results of the different pharmaceutical products investigated.

S/N	Drugs/Brand codes	Active ingredient(s)	Analytical procedure	Amount claimed (mg)	Amount obtained (mg)	Assay specification (%)	Obtained yield (%)	Remark
Co-trimoxazole tablet								
01	VBCT ₁	Sulphamethoxazole Trimethoprim	HPLC	400 80	384 79.14	93-102	96.10 98.90	Passed Passed
02	EMCT ₂	Sulphamethoxazole Trimethoprim	HPLC	400 80	377 76	93-102	94.37 94.37	Passed Passed
03	SKCT ₃	Sulphamethoxazole Trimethoprim	HPLC	400 80	385 77.16	93-102	96.28 96.45	Passed Passed
Metronidazole tablet								
04	VBMT ₁	Metronidazole	Spec.	400	400	98-102	100	Passed
05	MBMT ₂	Metronidazole	Spec.	400	408	98-102	101.89	Passed
06	SKMT ₃	Metronidazole	Spec.	400	398	98-102	99.57	Passed
Cough expectorant								
07	VBCE ₁	Diphenhydramine HCl	HPLC	14	13.89	90-110	99.21	Passed
		Ammonium Chloride	Titrimetry	135	135	94-106	99.98	Passed
		Sodium citrate	Titrimetry	57	57.87	95-106	101.53	Passed
08	FMCE ₃	Diphenhydramine HCl	HPLC	15	15.75	90-110	105	Passed
		Ammonium Chloride	Titrimetry	130	130	94-106	100.11	Passed
		Sodium citrate	Titrimetry	57	60	95-106	106	Passed
09	TYCE ₃	Diphenhydramine HCl	HPLC	14	13.47	90-110	96.21	Passed
		Ammonium Chloride	Titrimetry	140	138	94-106	98.50	Passed
		Sodium citrate	Titrimetry	59	58	95-106	97.50	Passed
Analgesics								
10	VBPC ₁	Acataminophen	Spec.	500	496	95-105	99.21	Passed
11	MBPC ₂	Acataminophen	Spec.	500	494	95-105	98.83	Passed
12	EMPC ₃	Acataminophen	Spec.	500	489	95-105	97.72	Passed
Blood tonic								
13	VBFT ₁	Ammonium Citrate	Spec.	50	51	95.5-105	102	Passed
		Thiamine (Vitamin B ₁)	HPLC	3	3.8	110-150	125	Passed
		Pyridoxine (Vitamin B ₆)	HPLC	2	2.9	110-150	45.83	Passed
14	FMMT ₂	Ammonium Citrate	Spec.	54	56	95.5-105	104.50	Passed
		Thiamine (Vitamin B ₁)	HPLC	2	1.5	110-150	73.50	Failed
		Pyridoxine (Vitamin B ₆)	HPLC	2	2.2	110-150	111.50	Passed
15	FMLT ₃	Ammonium Citrate	Spec.	200	202	95.5-105	101	Passed
16	TYBT ₄	Ammonium Citrate	Spec.	85	87	95.5-105	102	Passed
		Thiamine (Vitamin B ₁)	HPLC	2	2.5	110-150	125	Passed
		Pyridoxine (Vitamin B ₆)	HPLC	2	1.6	110-150	81.90	Failed

HPLC = High Pressure Liquid Chromatography; Spec. = Spectrophotometry.

in VBCE₁ and FMCE₂ were found to be the same with the expected standard. FMCE₂ and VBCE₁ contain high amount (mg) of sodium citrate (active ingredients) while TYCE₃ was lower. Of the three samples, the amount of sodium citrate obtained in VBCE₁ was the highest, though all the samples are within specifications.

In the analysis of the Analgesics, the amount (mg) of acetaminophen in VBPC₁ was closer to the amount claimed by the manufacturer in the sample compared to samples MBPC₂ and EMPC₃. MBPC₂ was found to be 6 mg lesser than what the manufacturer claimed. It was observed that MBPC₂ is the most expensive of the three samples and most desired for by the people. This may be due to the higher disintegration rate as observed in the disintegration analysis, which may likely confer on it the faster onset of action which is mostly desired by the people. Comparing the result with that obtained by Akhilesh et al. (2014), it shows conformity.

For the Blood tonic sampled (VBFT₁, FMMT₂, FMLT₃, and TYBT₄), the percentage of ammonium citrate obtained in all the samples were found to comply with the standard. The amount of ammonium citrate is found to be slightly higher than what manufacturer claimed e.g. VBFT₁. From the assay assessment of vitamin B6 and B1, sample VBFT₁ contained the highest amount of these vitamins because excess vitamins were added to compensate for any loss during storage. It was also clearly seen that Vitamins B6 in TYBT₄ and vitamin B1 in FMMT₂ fell below the standard and therefore failed the test.

Conclusions

This work has assessed the quality of five pharmaceutical products of different brands marketed in Nigeria. It was carried out to gather analytical data that could be used by consumers to determine whether their choice for any of these drugs should be based on the brand name, price or on the drug purity and composition. All values were compared with international standards. Except that the amount of Vitamins B6 in TYBT₄ and vitamin B1 in FMMT₂ fell below the standard and therefore failed the test, generally, most of the pharmaceutical products analysed complied with standards in the monographs. This implies that manufacturers of these products must have employed standard analytical methods and standard equipment for their production. It was also inferred that the choice of generics, on the part of the consumer, should not be based on the name of the company neither should it be based on the price (expensive or cheap) of the product but should rather be based on the analytical results (assay results, bio-pharmaceutical results, and statistical results) of the product and the projected bioequivalence which will culminate in the potency of such a product.

Recommendations

This study recommends that analysis should always be

carried out on every batch of all pharmaceutical products so as to ensure their quality. It will be of great health consideration and consumer's safety if the production of drugs could always meet required standards set in standard reference books such as British pharmacopeia, US pharmacopeia and others before such products are released into the market for consumption because poor quality medicines present a serious public health problem (Johnston and Holt, 2013). In addition, standard analytical methods and standard equipment must be employed in analysis of all pharmaceutical products before marketing. The regulatory bodies should ensure that all batches are tested and issued quality assurance certificate and a quality control seal so as to boost the confidence of consumers. This will help to eliminate the production of sub-standard drugs so as to guarantee safety, promote good health and reduce morbidity and mortality as well as improving the life expectancy and improved health index of the nation.

CONFLICT OF INTEREST

The authors declare that they have no conflicts of interest.

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